



100 Royal Way
 Temple, GA 30179
 Phone (800) 520-6593

SPECIFICATION DATA SHEET

Date: 10/6/2009

MODEL No. 401, 402
Rectangular Duct and Wall Stack

DIMENSIONAL DATA

Wall Stack:		Rectangular Duct	
A	B	A	B
3 1/4"	10	8	8
3 1/4"	12	8, 10	10
3 1/4"	14	8, 10	12
		8, 10	14
		8, 10	16
		8, 10	18
		8, 10	20
		8, 10	22
		8, 10	24
		8, 10	26
		8, 10	28
		8, 10	30

FABRICATION DATA

Material:

ASTM-A653 CS Type B Galvanized Steel,
 G-30 Coating LFQ Chemical Treatment

Gauge: Total Dimension: A + B 4' & 5' Sections
 8 X 14" & below 28GA
 8 X 16" & above 26GA
 All 8' Sections: 26GA

Lengths:

Wallstack 24", 30", 36", 48", 60", 96"
 Duct 48", 60", 96"

Assembly:

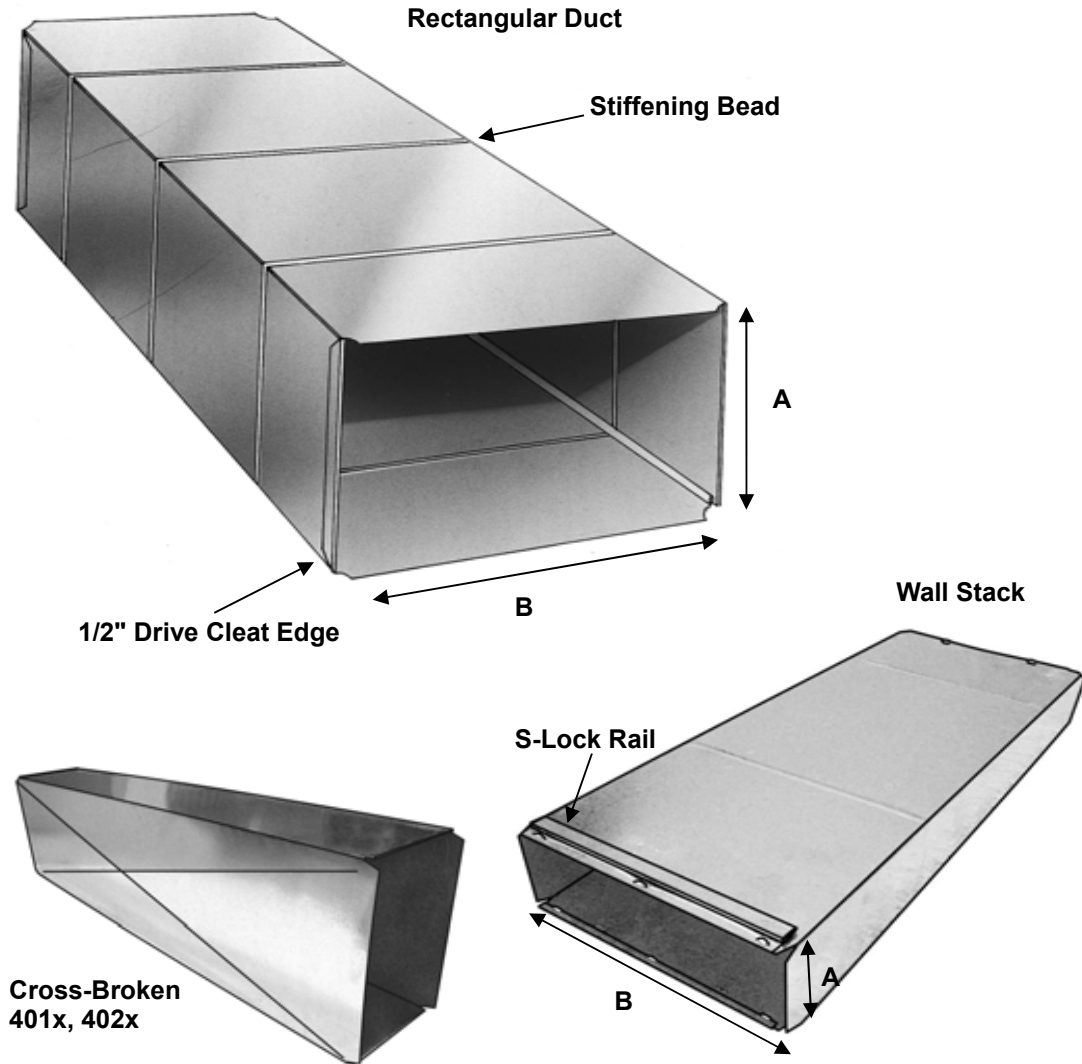
Button punch snaplock longitudinal seam.

FEATURES

S-locks and Drives are included with all rectangular duct

Packaging:

All Wallstack and Duct are sold 5 pieces per bundle.
 Duct is also available boxed (402) sold 6 piece per box
 Shipped in L-sections, ready for assembly.



Superior Quality, Superior Service, Superior Value.. that's the Royal Advantage